	er ID 87931 y 25, 2012 1:03:17 PM		*879	931*							Page 1
Item ID: Revision ID: Item Name:	D350-636-043 Wearshoe		Accept	*N900	040	100)* ፡	Setup S	Start Stop	ıv.	S1* S2*
Start Date: Required Date: Reference:	7/18/2012 Start Qty: 1.00 7/19/2012 Req'd Qty: 1.00 RMA RA111361 - PETU	*1* *1*		Cust Item I Customer:		AR001					
Approvals:	Process Plan:	Date: (2-07-2)	Tooling:	Da	ate:		. 1		Start	*N	R1*
	QC:	Date:	_ SPC (Y/N):	Da	ate:			i	Stop	*N	R2*
Sequence ID/ Work Center II	Operation D Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rejec Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										<u> </u>
N/A	Rev F										
*100 *100* QC Quality Control	KIT IS CO	RA 111361 D350-636-043 OMPLETE W PAPERWORK AND LAE	46001 9-8	5 12/4/06							
110 *110* Packaging Packaging	Identify as per dwg & S Memo	Stock Location:	0.00					. <u></u>		1.	17/304
*120 *120 QC	QC21- Final Inspection Memo	n - Work Order Release	0.00	G001				19	ـ)-	7 31	4

MUJ 12/07/30

				DQA:	_ Date:	
NCR:	Yes /	No	WORK ORDER NON-CONFORMANCE / UPDATE			

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Work Order ID:

87931

Parent Item:

D350-636-043

Parent Item Name:

Wearshoe

Start Date: 7/18/2012

Required Date: 7/19/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A New Issue 07-12-17 DD

DD_verf·EC

IPP Rev:B 10.05.20 added QC4

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-043 Wearshoe		Manufactured	No				Each	2.0000		1			
				<u>Location</u>		Loc Oty	Lo	c Code					
				FG061		2							
				7365	56	1							
				8140)2	1							

1 × 83792 MF HO7-25

		DQA:	Date:
NCR: Yes / No	WORK ORDER NON-CONF	ORMANCE / UPDATE QA Closed:	Date:
Nork Order:	DISPOSITION	AGAINST DEPARTMENT/PR	OCESS
Work Order.	Rework	Skid-tube Crosstube	Vater Jet Engineering

Work Orde	er:					DISPOSITION	AGAINST DEPARTMENT/PROCESS							
			Rework	1	Skid-tube Crosstube				Water Jet	Engineering				
Part N	No.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality	
	-					Use-as-is			noforming	Finishing		e/Packaging	Other	
NCR N	No.					Work Order Update			Large Fab	Composite		Supplier		
Root	ŀ					ption of work order update	l	nitial		tion	Sign &			
Cause		Date	Step	Qty		or Non-conformance	Chi	ief Eng	Desc	ription	Date	Verification	QC Inspector	
Doc/Data														
Equip/Tooling	Ш													
Operator	Ц													
Material														
Setup	Ш													
Other	Ш													
Process	Ш										•			
Supplier														
Training	Ш													
Unapproved	Ш													
							AUL'	T CATE	GORY					
Landi	ng G	iear				General	_	ı		·	,	_		
	Ш	Bending				Bend	Ш	Grain			Ovalized		Pressure/Forced	
	Ш	Centre No	ot Concer	tric to	o/s	BOM/Route	Ш	Hardwa	ire		Over/Under	tolerance	Temperature/Cure	
	Ш	Cracks				Broken/Damaged	Ш	Inspect	ion Incomplete		Part Incorre	ct	Weld	
	${f -}$	Crushed/	Crimped.			Burrs	Ш	Instruct	ions Incomplete/	'Unclear	Part Lost/Mi	issing	Wrong Stock Pulled	
	Ш	Cuffs				Contamination	\square	Mainte	enance		Part Moved			
	Ш	Heat Treat Co			Countersink		Mislabe	eled		Positioned V	Vrong			
	Ш	Inspection Strip in Tube				Cut Too Short		Misread	t		Power Loss/	Surge	Other	
		Ripples in	Bend			Drill Holes		Offset			·		* * ***	
		Torque W	aves in E	xtrusio	n 🗌	Drawing		Out of (Calibration					
		Turning S	equence			Finish		Out of Sequence						
		Wave/Tw	ist in Tub	e		Folio		Outside	Dimensions					

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RA111361 D350-636-043 B83792

Received @ Dart June 19th, 2012 Inspected@ Dart July 6th, 2012 Customer: 455-702 BC LIMITED Customer Contact: SEAN SMYTH Shipped from: FANNY BAY BC CANADA

Instructions for RA 111361 D350-636-043 B83792 CHG001

- Kit complete
- Needs new PAPER WORK & LABLES
- Needs new BATCH #

<u>Time Estimate</u> = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

THIS INSTRUCTION SHEET MUST BE ATTACHED TO THE RESTOCKING WORK ORDER AT ALL TIMES!!!!

			DQA:	_Date:
NCR:	Yes / No	WORK ORDER NON-CONFORMANCE / UPDATE		-

				···					QA Closed:	Date:		
Work Orde	er:				DISPOSITION	,						
Part No					Rework Scrap Use-as-is Work Order Update	4 1	Skid-tube Crosstube Machining Small Fab Thermoforming Finishing Large Fab Composite			Prod. Eng. Coor. Rec/Store/Packaging		
Root				Descr	iption of work order update	Initial	Act	tion	Sign &			
Cause	Da	te Ste	p Qty		or Non-conformance	Chief Eng	Descr	ription	Date	Verification	QC Inspector	
Doc/Data												
Equip/Tooling												
Operator												
Material												
Setup												
Other	Ш											
Process						1						
Supplier	Ш											
Training												
Unapproved												
					 	AULT CATE	GORY	<u></u>				
Landii	ng Gear				General			_	7	_	-,	
	Bend	_		<u> </u>	Bend	Grain		,	Ovalized		Pressure/Forced	
		re Not Con	centric t	o O/S	BOM/Route	Hardw		<u> </u>	Over/Under	—	Temperature/Cure	
	\vdash	Cracks			Broken/Damaged	\mathbf{H}	tion Incomplete	<u> </u>	Part Incorre		Weld	
		Crushed/Crimped.			Burrs	\vdash	tions Incomplete/l	Unclear	Part Lost/M	issing	Wrong Stock Pulled	
	_	Cuffs			Contamination	—	enance		Part Moved			
		Treat		<u> </u>	Countersink	Mislab		<u> </u>	Positioned \		ا	
		ction Strip		-	Cut Too Short	Misrea	đ	<u>. </u>	Power Loss/	Surge	Other	
		es in Bend		<u> </u>	Drill Holes	Offset	6 lu			 -		
		ue Waves i		on	Drawing	⊢	Calibration					
		ng Sequer		ļ	Finish	\vdash	Sequence e Dimensions					
	Wave/Twist in Tube				1 F(111()	3 ILJS1TS1M	e Dimensions					

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